

# Precisely on target.

Self centering  
metal drill bits.



HSS-G



HSS-Co

The complete HSS-G and **NEW** HSS-Co metal drill bit range with 135° split-point design.

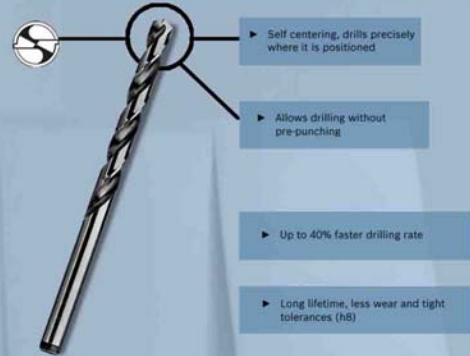


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# High precision, speed and longlife in metal.

The Bosch HSS-G and HSS-Co drill bit have a great feature: a 135° split point. The split point ensures that the drill bit does not slip away but drills precisely where it is positioned. The Bosch drill bits are shaped through a grinding process, which is done after the hardening procedure. This ensures industrial tolerances for bore dimensions. Due to Bosch quality control, every drill bit complies with industrial performance and safety standards for your satisfaction.



The Bosch HSS-G drill bits can be used for any type of steel. It is suitable for drilling in alloyed and unalloyed steel up to a tensile strength of 900 N/mm<sup>2</sup>, cast steel, cast iron, malleable cast iron, non-ferrous metal and hard plastics.

The **NEW** Bosch HSS-Co drill bits are suitable for particularly tough and hard materials such as fire resistant or stainless steel.

Diameter (inch)	Working length (inch)	Total length (inch)	Packaging (pieces)	Part. No.
<b>HSS-G (in inches)</b>				
1/64"	3/4	3/16	10	2 608 585 433
1/32"	1 3/8	1/2	10	2 608 585 434
3/64"	1 3/4	3/4	10	2 608 585 435
1/16"	1 3/4	7/8	10	2 608 585 436
5/64"	2	1	10	2 608 585 437
3/32"	2 1/4	1 1/4	10	2 608 585 438
7/64"	2 3/8	1 1/2	10	2 608 585 439
1/8"	2 5/8	1 5/8	10	2 608 585 440
9/64"	2 7/8	1 3/4	10	2 608 585 441
5/32"	3	2	10	2 608 585 442
11/64"	3 1/4	2 1/8	10	2 608 585 443
3/16"	3 1/2	2 5/16	10	2 608 585 444
13/64"	3 1/2	2 5/16	10	2 608 585 445
7/32"	3 3/4	2 1/2	10	2 608 585 446
15/64"	3 3/4	2 1/2	10	2 608 585 447
1/4"	4	2 3/4	10	2 608 585 448
17/64"	4 1/4	3	10	2 608 585 449
9/32"	4 1/4	3	10	2 608 585 450
19/64"	4 5/8	3 5/16	10	2 608 585 451
5/16"	4 5/8	3 5/16	10	2 608 585 452
21/64"	4 5/8	3 5/16	5	2 608 585 453
11/32"	4 7/8	3 1/2	5	2 608 585 454
23/64"	4 7/8	3 1/2	5	2 608 585 455
3/8"	5 1/4	3 7/8	5	2 608 585 456
25/64"	5 1/4	3 7/8	5	2 608 585 457
13/32"	5 1/4	3 7/8	5	2 608 585 458
27/64"	5 5/8	4 3/16	5	2 608 585 459
7/16"	5 5/8	4 3/16	5	2 608 585 460
29/64"	5 5/8	4 3/16	5	2 608 585 461
15/32"	6	4 1/2	5	2 608 585 462
31/64"	6	4 1/2	5	2 608 585 463
1/2"	6	4 1/2	5	2 608 585 464
9/16"	6 5/8	4 13/16	4	2 608 585 465
5/8"	7 1/8	5 3/16	4	2 608 585 466

Diameter (mm)	Working length (mm)	Total length (mm)	Packaging (pieces)	Part. No.
<b>HSS-G (in millimeter)</b>				
3.2	36	65	10	2 608 595 056
4.0	43	75	10	2 608 595 059
4.8	47	80	10	2 608 595 334
6.4	63	101	10	2 608 595 335
8.0	75	117	5	2 608 595 072
10.0	87	133	5	2 608 595 077
12.0	101	151	5	2 608 595 081
<b>HSS-Co (in millimeter)</b>				
1.0	12	34	10	2 608 585 872
1.5	18	40	10	2 608 585 873
2.0	29	49	10	2 608 585 874
2.5	30	57	10	2 608 585 875
3.0	33	61	10	2 608 585 876
3.2	36	65	10	2 608 585 877
3.5	39	70	10	2 608 585 879
4.0	43	75	10	2 608 585 880
4.5	47	80	10	2 608 585 883
4.8	52	86	10	2 608 585 884
5.0	52	86	10	2 608 585 885
5.5	57	93	10	2 608 585 888
6.0	57	93	10	2 608 585 889
6.5	63	101	10	2 608 585 890
7.0	69	109	10	2 608 585 892
7.5	69	109	10	2 608 585 893
8.0	75	117	5	2 608 585 894
8.5	75	117	5	2 608 585 895
9.0	81	125	5	2 608 585 896
9.5	81	125	5	2 608 585 897
10.0	87	133	5	2 608 585 898
10.5	87	133	5	2 608 585 900
11.0	94	142	5	2 608 585 901
11.5	94	142	5	2 608 585 902
12.0	101	151	5	2 608 585 903
12.5	101	151	5	2 608 585 904
13.0	101	151	5	2 608 585 905



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