

# Bosch Professional Router Bits



## Router Bits for Profiling

**Core box bit,**  
1/4" shank, TC



OD	CLE	R	OAL	SD	part number
1/2"	3/8"	R 1/4"	1-9/16"	1/4"	2 608 628 418
3/8"	3/8"	R 3/16"	1-9/16"	1/4"	2 608 628 632
5/8"	1/2"	R 5/16"	1-3/4"	1/4"	2 608 628 633
1"	5/8"	R 1/2"	2-1/4"	1/4"	2 608 628 634
1/4"	3/8"	R 1/8"	1-9/16"	1/4"	2 608 628 425

**Roman ogee bit with ball bearing,**  
1/4" shank, TC



D	CLE	R	OAL	SD	BBOD	part number
5/6"	1/2"	R 4"	2-1/8"	1/4"	1/2"	2 608 628 419

**Cove bit with ball bearing,**  
1/4" shank, TC



OD	CLE	R	OAL	SD	BBOD	part number
1"	1/2"	R 1/4"	2-1/8"	1/4"	1/2"	2 608 628 420

**Ovolo bit, two flutes,**  
1/4" shank, TC



OD	CLE	R	OAL	SD	part number
1"	9/16"	R 1/4"	1-13/16"	1/4"	2 608 628 424

**Chamfer bit with ball bearing,**  
1/4" shank, TC



D	CLE	ANGLE	OAL	SD	BBOD	part number
7/16"	19/32"	45°	2-3/16"	1/4"	1/2"	2 608 628 416

**V-grooving bit,**  
1/4" shank, TC



OD	CLE	ANGLE	OAL	SD	part number
1/4"	5/16"	90°	1-9/16"	1/4"	2 608 628 630
3/8"	1/2"	90°	1-3/4"	1/4"	2 608 628 631
1/2"	1/2"	90°	1-3/4"	1/4"	2 608 628 415

**Beading bit with ball bearing,**  
1/4" shank, TC



OD	CLE	R	OAL	SD	BBOD	part number
1/4"	17/32"	R 1/4"	2-3/16"	1/4"	1/2"	2 608 628 421
3/8"	21/31"	R 3/8"	2-5/16"	1/4"	1/2"	2 608 628 422
1/2"	3/4"	R 1/2"	2-7/16"	1/4"	1/2"	2 608 628 423

## Router Bits for Joining

**Straight bit, one flute,**  
1/4" shank, TC



OD	CLE	OAL	SD	part number
1/8"	5/16"	2"	1/4"	2 608 628 427
3/16"	1/2"	2"	1/4"	2 608 628 428

**Straight bit with center cut, two flutes,**  
1/4" shank, TC



OD	CLE	OAL	SD	part number
1/4"	5/8"	1-7/8"	1/4"	2 608 628 411
5/16"	25/32"	2"	1/4"	2 608 628 429
3/8"	25/32"	2"	1/4"	2 608 628 412
1/2"	25/32"	2"	1/4"	2 608 628 413
3/4"	25/32"	2"	1/4"	2 608 628 414

**Rabbeting bit with ball bearing,**  
1/4" shank, TC



OD	CLE	D	OAL	SD	BBOD	part number
1"	1/2"	1/4"	2-1/8"	1/4"	1/2"	2 608 628 417

**Flush trim bit with ball bearing,**  
1/4" shank, TC



OD	CLE	OAL	SD	BBOD	part number
1/4"	1/2"	2-1/8"	1/4"	1/4"	2 608 628 635
3/8"	9/16"	2-3/16"	1/4"	3/8"	2 608 628 636
1/2"	1/2"	3-3/16"	1/4"	1/2"	2 608 628 637



Best used with Bosch GMR S Mini Router Professional

### QUALITY THAT PAYS FOR ITSELF

- > TUNGSTEN CARBIDE
  - Diamond ground TC plates in ISO K 10 quality
- > SILVER-BASED SOLDER
  - TC plates brazed to the body with high quality silver based solder
- > EURONORM
  - All router bits according to the new EN 847 norm
- > PROFESSIONAL PACKAGING
  - Quick selection of the correct router bit
  - Protection from mechanical damage

