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GBH6-42VB

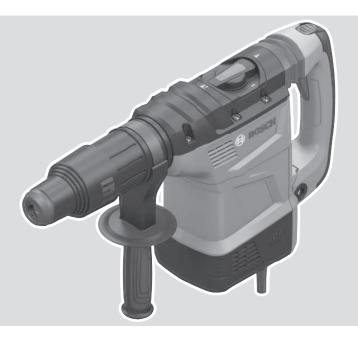
Robert Bosch Power Tools GmbH

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1 609 92A E8D (2025.11) PS / 15

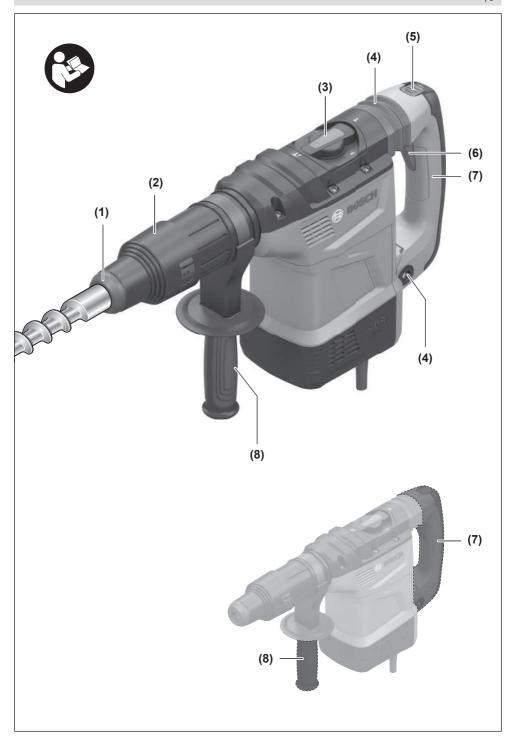


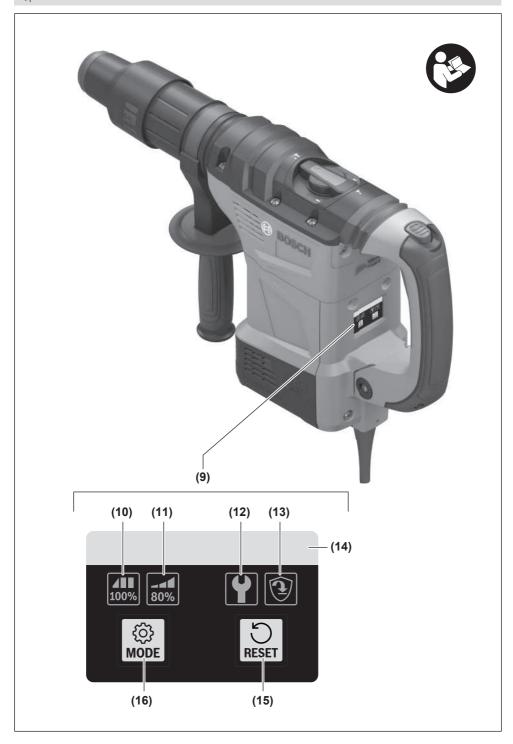


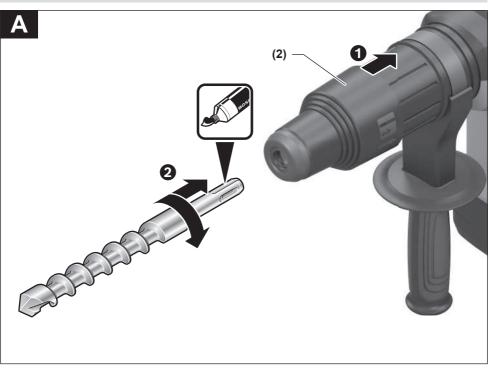
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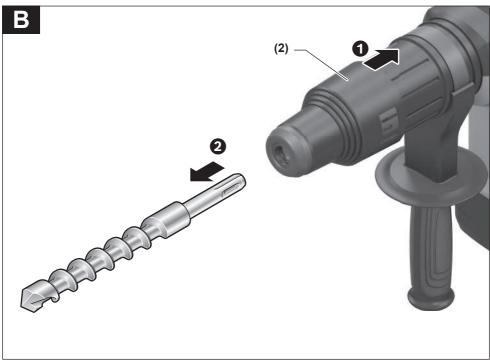












English

Safety Instructions

General Power Tool Safety Warnings

⚠ WARNING

Read all safety warnings, instructions, illustrations and specifica-

tions provided with this power tool. Failure to follow all instructions listed below may result in electric shock, fire and/or serious injury.

Save all warnings and instructions for future reference.

The term "power tool" in the warnings refers to your mainsoperated (corded) power tool or battery-operated (cordless) power tool.

Work area safety

- Keep work area clean and well lit. Cluttered or dark areas invite accidents.
- ➤ Do not operate power tools in explosive atmospheres, such as in the presence of flammable liquids, gases or dust. Power tools create sparks which may ignite the dust or fumes
- Keep children and bystanders away while operating a power tool. Distractions can cause you to lose control.

Electrical safety

- Power tool plugs must match the outlet. Never modify the plug in any way. Do not use any adapter plugs with earthed (grounded) power tools. Unmodified plugs and matching outlets will reduce risk of electric shock.
- Avoid body contact with earthed or grounded surfaces, such as pipes, radiators, ranges and refrigerators. There is an increased risk of electric shock if your body is earthed or grounded.
- ➤ Do not expose power tools to rain or wet conditions. Water entering a power tool will increase the risk of electric shock.
- ▶ Do not abuse the cord. Never use the cord for carrying, pulling or unplugging the power tool. Keep cord away from heat, oil, sharp edges or moving parts.
 Damaged or entangled cords increase the risk of electric shock.
- When operating a power tool outdoors, use an extension cord suitable for outdoor use. Use of a cord suitable for outdoor use reduces the risk of electric shock.
- ▶ If operating a power tool in a damp location is unavoidable, use a residual current device (RCD) protected supply. Use of an RCD reduces the risk of electric shock.

Personal safety

Stay alert, watch what you are doing and use common sense when operating a power tool. Do not use a power tool while you are tired or under the influence of drugs, alcohol or medication. A moment of inatten-

- tion while operating power tools may result in serious personal injury.
- ▶ Use personal protective equipment. Always wear eye protection. Protective equipment such as a dust mask, non-skid safety shoes, hard hat or hearing protection used for appropriate conditions will reduce personal iniuries.
- ▶ Prevent unintentional starting. Ensure the switch is in the off-position before connecting to power source and/or battery pack, picking up or carrying the tool. Carrying power tools with your finger on the switch or energising power tools that have the switch on invites accidents.
- Remove any adjusting key or wrench before turning the power tool on. A wrench or a key left attached to a rotating part of the power tool may result in personal iniury.
- ➤ Do not overreach. Keep proper footing and balance at all times. This enables better control of the power tool in unexpected situations.
- ▶ Dress properly. Do not wear loose clothing or jewellery. Keep your hair and clothing away from moving parts. Loose clothes, jewellery or long hair can be caught in moving parts.
- If devices are provided for the connection of dust extraction and collection facilities, ensure these are connected and properly used. Use of dust collection can reduce dust-related hazards.
- ➤ Do not let familiarity gained from frequent use of tools allow you to become complacent and ignore tool safety principles. A careless action can cause severe injury within a fraction of a second.

Power tool use and care

- ➤ Do not force the power tool. Use the correct power tool for your application. The correct power tool will do the job better and safer at the rate for which it was designed.
- ➤ Do not use the power tool if the switch does not turn it on and off. Any power tool that cannot be controlled with the switch is dangerous and must be repaired.
- ▶ Disconnect the plug from the power source and/or remove the battery pack, if detachable, from the power tool before making any adjustments, changing accessories, or storing power tools. Such preventive safety measures reduce the risk of starting the power tool accidentally.
- ➤ Store idle power tools out of the reach of children and do not allow persons unfamiliar with the power tool or these instructions to operate the power tool. Power tools are dangerous in the hands of untrained users.
- Maintain power tools and accessories. Check for misalignment or binding of moving parts, breakage of parts and any other condition that may affect the power tool's operation. If damaged, have the power tool repaired before use. Many accidents are caused by poorly maintained power tools.

- ► Keep cutting tools sharp and clean. Properly maintained cutting tools with sharp cutting edges are less likely to bind and are easier to control.
- Use the power tool, accessories and tool bits etc. in accordance with these instructions, taking into account the working conditions and the work to be performed. Use of the power tool for operations different from those intended could result in a hazardous situation.
- ➤ Keep handles and grasping surfaces dry, clean and free from oil and grease. Slippery handles and grasping surfaces do not allow for safe handling and control of the tool in unexpected situations.

Service

 Have your power tool serviced by a qualified repair person using only identical replacement parts. This will ensure that the safety of the power tool is maintained.

Hammer Safety Warnings

Safety instructions for all operations

- Wear ear protectors. Exposure to noise can cause hearing loss.
- ► Use auxiliary handle(s), if supplied with the tool. Loss of control can cause personal injury.
- ▶ Hold the power tool by insulated gripping surfaces, when performing an operation where the cutting accessory may contact hidden wiring or its own cord.

 Cutting accessory contacting a "live" wire may make exposed metal parts of the power tool "live" and could give the operator an electric shock.

Safety instructions when using long drill bits with rotary hammers

- Always start drilling at low speed and with the bit tip in contact with the workpiece. At higher speeds, the bit is likely to bend if allowed to rotate freely without contacting the workpiece, resulting in personal injury.
- ➤ Apply pressure only in direct line with the bit and do not apply excessive pressure. Bits can bend, causing breakage or loss of control, resulting in personal injury.

Additional safety information

- ▶ Use suitable detectors to determine if utility lines are hidden in the work area or call the local utility company for assistance. Contact with electric lines can lead to fire and electric shock. Damaging a gas line can lead to explosion. Penetrating a water line causes property damage or may cause an electric shock.
- Always wait until the power tool has come to a complete stop before placing it down. The application tool can jam and cause you to lose control of the power tool.
- Secure the workpiece. A workpiece clamped with clamping devices or in a vice is held more secure than by hand.
- ► Products sold in GB only:

Your product is fitted with an BS 1363/A approved electric plug with internal fuse (ASTA approved to BS 1362). If the plug is not suitable for your socket outlets, it should

- be cut off and an appropriate plug fitted in its place by an authorised customer service agent. The replacement plug should have the same fuse rating as the original plug. The severed plug must be disposed of to avoid a possible shock hazard and should never be inserted into a mains socket elsewhere.
- ➤ Do not touch any application tools or adjacent housing components shortly after operation. These can become very hot during operation and cause burns.
- ➤ The application tool may jam during drilling. Make sure you have a stable footing and hold the power tool firmly with both hands. Otherwise you could lose control of the power tool.
- ➤ Take care when carrying out demolition work using the chisel. Falling fragments of the demolition material could injure you or any bystanders.
- Hold the power tool firmly with both hands and make sure you have a stable footing. The power tool can be more securely guided with both hands.

Symbols

The following symbols may be important for the operation of your power tool. Please take note of these symbols and their meaning. Correctly interpreting the symbols will help you to operate the power tool more effectively and safely.

Symbols and their meaning



To change the application tool, pull back the locking sleeve.





Tool data logging is enabled in this tool.

Product Description and Specifications



Read all the safety and general instructions. Failure to observe the safety and general instructions may result in electric shock, fire

and/or serious injury.

Please observe the illustrations at the beginning of this operating manual.

Intended Use

The power tool is intended for hammer drilling in concrete, masonry and stone, as well as for chiselling work.

Product Features

The numbering of the product features refers to the diagram of the power tool on the graphics page.

8 | English

- (2) Locking sleeve
- (3) Mode selector switch
- (4) Vibration damping
- (5) Lock-on button for on/off switch
- (6) On/off switch
- (7) Handle (insulated gripping surface)
- (8) Auxiliary handle (insulated gripping surface)
- (9) User interface
- (10) Indicator for 100 % working mode (user interface)
- (11) Indicator for 80 % working mode (user interface)
- (12) Maintenance indicator (user interface)
- (13) Rapid shut-off indicator (user interface)
- (14) Power tool status indicator (user interface)
- (15) Reset button (user interface)
- (16) Working mode button (user interface)

Technical Data

Rotary hammer		GBH6-42VB
Article number		3 611 B78 1
Rated power input	W	1300
Rated speed	min ⁻¹	0-360
Impact rate	min ⁻¹	0-3100
Tool holder		SDS max
Lubrication		Central permanent lubrication
Max. drilling diameter		
 Concrete (with hammer drill bit) 	mm	42
 Concrete (with break- through drill bit) 	mm	55
 Concrete (with hollow core bit) 	mm	100
Weight ^{A)}	kg	7.7
Protection class		

A) With auxiliary handle **(8)**, without mains connection cable The specifications apply to a rated voltage [U] of 230 V. These specifications may vary at different voltages and in country-specific models.

Values can vary depending on the product, scope of application and environmental conditions. To find out more, visit www.bosch-professional.com/wac.

Noise/Vibration Information

Noise emission values determined according to **EN IEC 62841-2-6**.

Typically, the A-weighted noise level of the power tool is: Sound pressure level **99** dB(A); sound power level **107** dB(A). Uncertainty K = **3** dB.

Wear hearing protection!

Vibration values a_h (continuous vibrations), p_F (repeated shock vibrations) and uncertainty K determined according to **EN IEC 62841-2-6**:

Hammer drilling in concrete: $a_{h,HD} = 12.1 \text{ m/s}^2$ (K = 1.5 m/s²), $p_{F,HD} = 542 \text{ m/s}^2$ (K = 71 m/s²)

Chiselling:
$$a_{h, CHeq} = 8.9 \text{ m/s}^2 \text{ (K = 1.5 m/s}^2), p_{F, CHeq} = 315 \text{ m/s}^2 \text{ (K = 55 m/s}^2)$$

The vibration level and noise emission value given in these instructions have been measured in accordance with a standardised measuring procedure and may be used to compare power tools. They may also be used for a preliminary estimation of vibration and noise emissions.

The stated vibration level and noise emission value represent the main applications of the power tool. However, if the power tool is used for other applications, with different accessories or is poorly maintained, the vibration level and noise emission value may differ. This may significantly increase the vibration and noise emissions over the total working period.

To estimate vibration and noise emissions accurately, the times when the tool is switched off or when it is running but not actually being used should also be taken into account. This may significantly reduce vibration and noise emissions over the total working period.

Implement additional safety measures to protect the operator from the effects of vibration, such as servicing the power tool and accessories, keeping their hands warm, and organising workflows correctly.

Assembly

► Pull the plug out of the socket before carrying out any work on the power tool.

Auxiliary handle

- Do not operate your power tool without the auxiliary handle (8).
- Make sure that the auxiliary handle is always tightened. Otherwise you could lose control of the power tool when working.

Swivelling the Auxiliary Handle

You can swivel the auxiliary handle (8) to any angle for a safe work posture that minimises fatigue.

Turn the lower gripping end of the auxiliary handle (8) anticlockwise and swivel the auxiliary handle (8) into the required position. Then turn the lower gripping end of the auxiliary handle (8) clockwise to retighten it.

Make sure that the retaining strap of the auxiliary handle slots into the corresponding groove of the housing.

Changing the tool

The dust protection cap (1) largely prevents the penetration of drilling dust into the tool holder during operation. When inserting the tool, make sure that the dust protection cap (1) does not become damaged.

Replace a damaged dust protection cap immediately.
 It is recommended that you have use an after-sales service for this.

Inserting the Application Tool (see figure A)

With the SDS max tool holder, you can change the application tool simply and easily without additional aids.

- Clean and lightly grease the shank of the application tool.
- Push the locking sleeve (2) back and insert the application tool by turning it into the tool holder. Release the locking sleeve (2) to lock the application tool.
- Check that it is locked by pulling on the tool.

Removing the application tool (see figure B)

 Push the locking sleeve (2) back and remove the application tool.

Dust Reduction

Do not perform work without taking dust-reducing measures. Depending on the intended application, the power tool can be combined with a dust-reducing accessory together with a dust extractor.

Always use suitable breathing protection. The regulations on the materials being machined that apply in the country of use must be observed.

Requirements for the Dust Extractor				
Recommended hose nominal diameter	mm	35		
Required vacuum pressure ^{A)}	mbar hPa	≥ 230 ≥ 230		
Required flow rate ^{A)}	l/s m³/h	≥ 36 ≥ 129.6		
Recommended filter efficiency		Dust class M ^{B)}		

- A) Power value at the power tool's dust extractor connection
- B) According to IEC/EN 60335-2-69

Refer to the dust extractor's instructions. If there is reduced suction power, stop working and eliminate the cause.

Operation

 Products that are only sold in AUS and NZ: Use a residual current device (RCD) with a nominal residual current of 30 mA or less.

Start-up

▶ Pay attention to the mains voltage. The voltage of the power source must match the voltage specified on the rating plate of the power tool.

Setting the operating mode

The operating mode of the power tool is selected using the mode selector switch (3).

 To change the operating mode, turn the mode selector switch (3) to the required position.



Position for **hammer drilling**

If the application tool does not start rotating straight away, run the power tool slowly until the application tool starts rotating.



Vario-Lock position for changing the chiselling position



Position for **chiselling**



Note: Only change the operating mode when the power tool is switched off. The power tool is automatically switched off if you change the operating mode during ongoing operation.

Switching On/Off

- To **switch on** the power tool, press the on/off switch **(6)**. For low temperatures, the power tool reaches the full ham-

mer/impact capacity only after a certain time.

- To lock the on/off switch (6), press and hold it while also pushing the lock-on button (5).
- To switch off the power tool, release the on/off switch (6).
 - If the on/off switch **(6)** is locked, press the lock-off button **(5)** first and then release it.

Adjusting the speed/impact rate

You can adjust the speed/impact rate of the power tool when it is on by pressing in the on/off switch **(6)** to varying extents.

Applying light pressure to the on/off switch **(6)** results in a low rotational speed/impact rate. Applying increasing pressure to the switch increases the speed/impact rate.

You can also control the speed on the user interface and/or via a smartphone app.

Changing the chiselling position (Vario-Lock)

You can lock the chisel in **12** different positions, allowing you to select the optimum working position for each task.

- Insert the chisel into the tool holder.
- Turn the mode selector switch (3) to the "Vario-Lock" position.
- Turn the application tool to the required chisel position.
- Turn the mode selector switch (3) to the "chiselling" position. With this, the tool holder is locked.

Bosch Power Tools

Rapid shut-off (KickBack Control)



The rapid shut-off function (KickBack Control) gives the user greater control over the power tool and offers them better protection than power tools that do not have KickBack Control. If the power tool suddenly and unforeseeably

rotates around the drilling axis, it will switch off, the rapid shut-off indicator (13) will light up red and the status indicator (14) will flash red.

To switch the tool back on, release the on/off switch (6) and then press it again.

User interface

The user interface (9) is used to select the working mode and to indicate the status of the power tool.

Status indicators

Power tool status indicator (14)	Meaning/cause	Solution
-	Power tool is switched off	-
Green	Power tool is switched on and ready to use	-
Yellow	Critical temperature of electronics reached. The power of the power tool is throttled in order to prevent damage.	Run the power tool at no load and allow it to cool down until the indicator (14) lights up green again
Yellow - In combination with flashing maintenance indicator (12)	Regular power tool maintenance due	Switch off the power tool immediately and send it to the after-sales service. If the maintenance is not carried out, the power tool may become damaged or fail.
Red	Power tool has overheated. The power tool is switched off in order to prevent damage to the electronics.	Leave the power tool to cool down. Only when the indicator (14) lights up green upon switching on is the power tool ready for use again.
	Restart protection is triggered. The power tool is prevented from starting up again following a power outage (e.g. if the mains plug is removed during operation) in order to prevent injuries.	Switch off the power tool and restore the power supply. Then switch the power tool on again.
	Lock-on button pressed in "hammer drilling" operating mode	Press the lock-on button again
	Rotation stop switch activated during operation	Turn the power tool off and on again
	General error	 Turn the power tool off and on again Disconnect the power tool from the power supply and reconnect it
		If the error persists:
		- Send the power tool to the after-sales service
Flashing red - In combination with the lit rapid shut-off indicator (13)	Rapid shut-off is triggered.	Press the lock-on button and release the on/off switch

The maintenance indicator (12) goes out as soon as the maintenance has been carried out.

Pressing and holding the reset button (15) for just 5 seconds can reset the notification for regular maintenance.

Selecting the working mode

Press the (16) button for selecting the working mode repeatedly until the working mode you require lights up.

Functions



100 % working mode:

Power tool works with maximum speed and performance

Indicator for 100 % working mode



80 % working mode:

Power tool works with approx. 80 % of its maximum speed and reduced performance for machining sensitive materials

Indicator for 80 % working mode

Practical advice

Overload clutch

- ▶ If the application tool jams or snags, the power transmission to the drill spindle will be interrupted. Always hold the power tool firmly with both hands to withstand the forces this may create and adopt a position with stable footing.
- ▶ Switch the power tool off immediately and remove the application tool if the power tool becomes blocked. Switching on when the application tool is blocked may cause high torque reactions.

Vibration damping



Vibration The integrated vibration damping function reduces the generated vibra-

▶ Do not continue to use the power tool if the damping element is damaged.

Sharpening Chisels

Only sharp chiselling tools will produce good results, therefore sharpen your chiselling tools in good time before use. This will ensure a long service life for the tools and good work results.

Re-sharpening

Grind chiselling tools against sanding discs, e.g. aluminium oxide, under a steady stream of water. Make sure that the cutting edges show no annealing colours; this will impair the hardness of the chiselling tools.

To forge a chisel, heat it to 850-1050 °C (pale red to yel-

To **harden** a chisel, heat it to approx. 900 °C and guench in oil. Then, leave it in an oven for approx, one hour at 320 °C (annealing colour: pale blue).

Maintenance and Service

Maintenance and cleaning

- ▶ Pull the plug out of the socket before carrying out any work on the power tool.
- ► To ensure safe and efficient operation, always keep the power tool and the ventilation slots clean.

In order to avoid safety hazards, if the power supply cord needs to be replaced, this must be done by **Bosch** or by an after-sales service centre that is authorised to repair **Bosch** power tools.

- ▶ Replace a damaged dust protection cap immediately. It is recommended that you have use an after-sales service for this.
- Clean the tool holder, after each use.

Lubrication

The power tool is lubricated with grease and is ready for immediate use.

The lubricating grease should only be changed during maintenance or commissioning carried out by an after-sales service centre authorised to work with Bosch power tools. It is crucial that only lubricating grease provided by Bosch is

After-Sales Service and Application Service

Great Britain

Tel. Service: (0344) 7360109

GB Importer:

Robert Bosch Ltd. Broadwater Park North Orbital Road Uxbridge UB9 5HJ

You can find the link to our service addresses and warranty conditions on the last page.

In all correspondence and spare parts orders, please always include the 10-digit article number given on the nameplate of the product.

Disposal

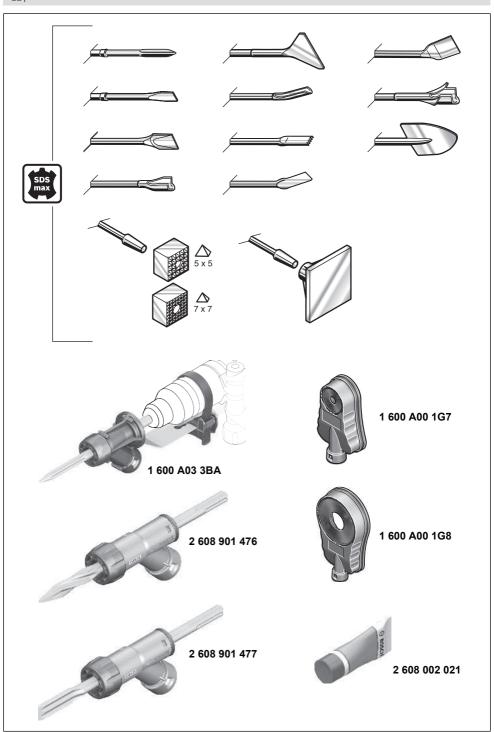
The power tool, accessories and packaging should be recycled in an environmentally friendly manner.



Do not dispose of power tools along with household waste.

Only for EU countries and United Kingdom:

Electrical and electronic equipment that is no longer suitable for use must be collected separately and disposed of in an environmentally friendly manner. Use the designated collection systems. Incorrect disposal may cause harmful effects on the environment and human health, due to the potential presence of hazardous substances.



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Version 2.0, January 2004

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